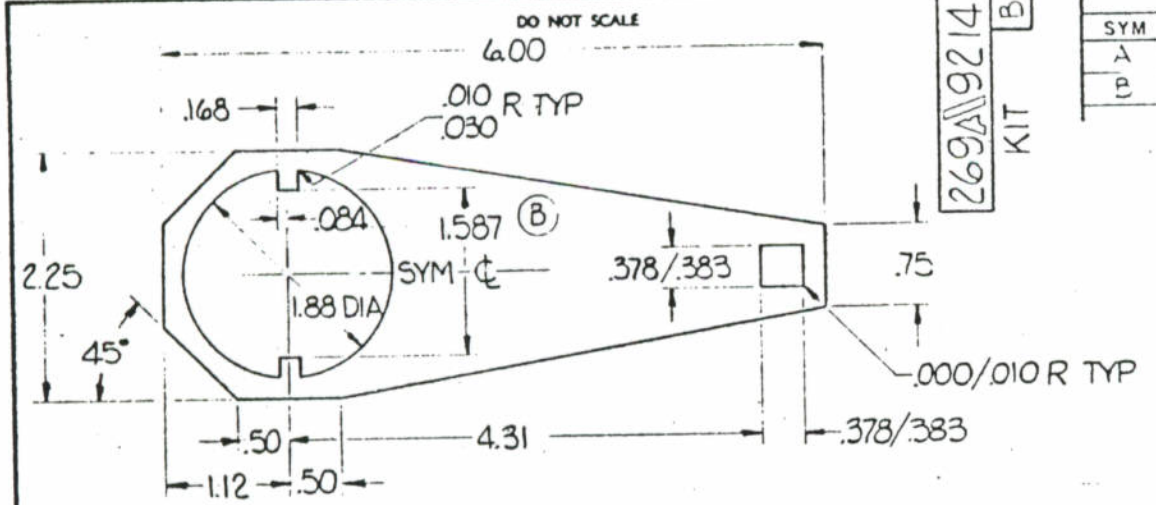
DO NOT SCALE



269A9214 B KIT

REVISIONS					
SYM	E.O.'S	DESCRIPTION	DRWN	APP'D	DATE
A		SEE STOP ORDER NO.1	RGB		10-4-61
B		RELEASES S.O. NO. 1A	RB		11-10-61

NOTES:

1. IDENTIFY PER HP 8-5 (IMPRESSION STAMP)
2. H.T. TO Rc 40-44 PER HP 1-1
3. BLACK OXIDE PER HP 4-50
4. DIAL READING ON 12" RADIALLY ORIENTED TORQUE WRENCH IS 130 TO 174 IN LBS

REDUCED SIZE PRINT

REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
ASSEMBLY OPP.		ASSEMBLY SHOWN		LIST OF MATERIAL	.25 THK PL	4130	MIL-S-18729 COND N

UNLESS OTHERWISE SPECIFIED
DIMENSIONAL TOLERANCES
3 PLACE DECIMAL ± .010
2 PLACE DECIMAL ± .03
ANGULAR ± 0°30'
DIMENSIONS TO BE MET BEFORE PLATING.
CORNER RADIUS .062 ON C' BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.

DRWN C.E. FIELD 5286
CHK'D
APP'D
APP'D
APP'D
APP'D
APP'D
APP'D

WRENCH-
269A6258
NUT

HUGHES TOOL COMPANY
AIRCRAFT DIVISION
CULVER CITY, CALIFORNIA

269A9214

NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY
APPLICATION		QTY REQD	

SCALE FULL

CODE 02731 SHEET 1 OF 1

VELLUM "B" SIZE FORM 9487 REV. 1-61

BRETSCH-POST CLEARPRINT

15-20 FT LBS